

JK 12-01-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78020

December-28-11 1:29:05 PM

78020

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Item ID: D2649 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cross Bolt Spacer
 Start Date: 23/12/2011 Start Qty: 400.00 ***400*** Cust Item ID:
 Required Date: 01/02/2012 Req'd Qty: 400.00 ***400*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125

0.00

125

Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brighth aluminum cleaner before storing.

400 CF 12-1-18

130

Identify as per dwg & Stock Location: LG 0.00

130

Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

400 BE 12-8-18

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

12/1/19

12-01-19
400

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Picklist Print

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Work Order ID: 78020

78020

Parent Item: D2649

D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 23/12/2011

Required Date: 01/02/2012

Start Qty: 400.00

Required Qty: 400.00

Comments: IPP F02.03.26Added turning on CobraNG
added cleaning DD verified :EC IPP Rev:G 10.05.11

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased		No		100	f	808.1300	0.2833	119.2842			
M6061T6T0.375W 058										**	114.667'	12/01/03	
6061-T6 RD Tube .375 x.058W													

Location

Loc Qty

Loc Code

MAT014

808.13

116920

0.578

119087

13.685

119376

492

119644

1.867

119678

300

0.667'

114.000'

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Dart Aerospace Ltd

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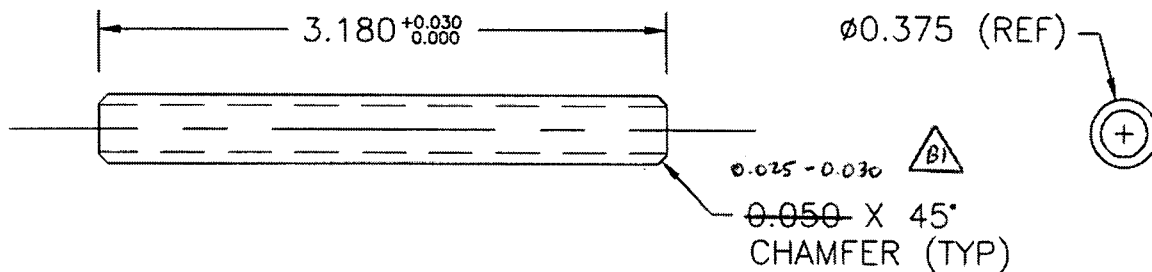


DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS

SOFT COPY
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CENTER

78020 M.C.J
11/12/28



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Dart Aerospace Ltd

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